

## Material - ASTM B 649 N08926

Standard Specification for Ni-Fe-Cr-Mo-Cu Low-Carbon Alloy, Ni-Fe-Cr-Mo-Cu-N Low-Carbon Alloys and Cr-Ni-Fe-N Low-Carbon Alloy Bar and Wire

**Group - Non-Ferrous Nickel Alloys** 

Sub Group - ASTM B 649 N08926 Ni-Fe-Cr-Mo-Cu Low-Carbon Alloy, Ni-Fe-Cr-Mo-Cu-N Low-Carbon Alloys and Cr-Ni-Fe-N Low-Carbon Alloy Bar and Wire

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries Grade Belongs to the Industry - Bar and Wire

Chemical Composition			Heat Treatment	
Carbon	C %	0.020 max.		
Silicon	Si %	0.500 max.		
Manganese	Mn %	2.000 max.		
Chromium	Cr %	19.000 - 21.000	As-Cast or Annealing or Age Hardning	
Sulphur	S %	0.010 max.		
Molybdenum	Mo %	6.000 - 7.000		
Phosphorus	Р%	0.030 max.		
Copper	Cu %	0.500 - 1.500		
Nitrogen	N %	0.150 - 0.250	Mechanical Properties	
Nickel	Ni %	24.000 - 26.000	Tensile Strength in Mpa	650 min.
Iron	Fe %	Balance	Yield Strength in Mpa	295 min.
	-	-	Elongation in %	35 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardne <mark>ss in BHN</mark>	-
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country Grade Belong to the Industry		
A 182 F1925N	ASTM	USA	Pipe Flanges, Forged Fittings and Valves	
B 472 N08926	ASTM	USA	Billets and Bars	
B 625 N08926	ASTM	USA	Plate, Sheet and Strip	
B 673 N08926	ASTM	USA	Pipe	
B 674 N08926	ASTM	USA	Tube	
B 677 N08926	ASTM	USA	Pipe and Tube	
SB-625 N08926	ASME	USA	Plate, Sheet and Strip	

## Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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## ONE STOP SOLUTION FOR METAL PARTS